## BRIEF REPORTS AND COMMENTS

This section is intended for the publication of (1) brief reports which do not require the formal structure of a regular article, and (2) comments on items previously published in the journal.

## Bayard-Alpert ionization gauge sensitivity for C<sub>7</sub>F<sub>14</sub>

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Various empirical methods are applied to estimate the Bayard-Alpert ionization gauge relative sensitivity for  $C_7F_{14}$ . These values are compared to a measured value obtained by calibrating the ion gauge tube pressure sensor against a capacitance manometer. © 2008 American Vacuum Society. [DOI: 10.1116/1.2952455]

 $C_7F_{14}$  (perfluoromethylcyclohexane) is a clear, colorless, odorless, stable liquid with a density of 1.78 g/cm<sup>3</sup> and a vapor pressure of 107 Torr at 25 °C. It is used as an electrical insulator, chemical tracer, and fire-fighting substance. The C<sub>7</sub>F<sub>14</sub> molecule has a relatively high cross section for low energy (<1 eV) electron attachment,<sup>1</sup> so that it can be used to produce plasmas with large concentrations of heavy (350 amu)  $C_7F_{14}^-$  negative ions, even at gas pressures  $<10^{-5}$  Torr.<sup>2</sup> Pressures in this range are measured with a Bayard-Alpert (BA) ionization gauge, but this requires a knowledge of the relative gas sensitivity factor. As no relative gas sensitivity factor for C<sub>7</sub>F<sub>14</sub> was available, this article provides estimates of the gas sensitivity factor for C7F14 based on various methods that have been proposed.<sup>3-8</sup> The estimated values are compared with a value obtained by calibrating a BA gauge against a capacitance manometer.

BA gauges are usually calibrated for N<sub>2</sub> and can be used with other gases (X) by applying the relative gauge sensitivity factor,  $R(X) = S(X)/S(N_2)$ , provided by the manufacturer. The estimated true pressure P(X) is then obtained using  $P(X) = P_{in}(X) / R(X)$ , where  $P_{in}(X)$  is the pressure indicated on the gauge controller. The sensitivity factor reflects the difference in ionization probability of the specific gas (X)relative to that for nitrogen. A number of empirical methods have been proposed for computing the gas sensitivity factors for various gas species. These methods attempt to determine which molecular property of the gas correlates best with available gas sensitivity data. Flaim and Ownby<sup>3</sup> showed that there was a linear relation between the number of electrons per gas-phase molecule and the relative gauge sensitivity. Young<sup>4</sup> discussed the application of the Flaim and Ownby method for hydrocarbon gases. Hollanda<sup>5</sup> in an extensive study concluded that the molecular property that best correlated with relative gauge sensitivity was the ionization cross section. Nakao<sup>6</sup> further investigated the ionization gauge sensitivity for many inorganic gases and hydrocarbon gases up to  $C_{10}$  compounds and found a linear relationship between the gauge sensitivity and the ionization cross section at an electron energy of 75 eV. Bartmess and Georgiadis<sup>7</sup> (see also Schulte *et al.*<sup>8</sup>) also found good correlation with the total ionization cross sections at 75 eV but concluded that the best correlation was with the polarizability of the molecule. Unfortunately, measured polarizabilities of some fluorocarbons, such as  $C_7F_{14}$ , are not available. We applied these methods to obtain estimates of the relative gauge sensitivity factor,  $S(C_7F_{14})/S(N_2)$ , for  $C_7F_{14}$  and compared these estimates to a value obtained by calibrating a BA gauge with the absolute pressure measured with a capacitance manometer.

Flaim and Ownby<sup>3</sup> (FO) showed that if one plots the relative gas sensitivity versus the quantity  $N_e/14$ , where  $N_e$  is the number of electrons per molecule, a linear relation is obtained. If we extrapolate their plot for  $C_7F_{14}$  with  $N_e=168$ ,  $N_e/14=12$ , we obtain  $[S(C_7F_{14})/S(N_2)]_{FO} \approx 7$ . To apply the methods of Holanda<sup>5</sup> and Nakao,<sup>6</sup> values of the electron impact ionization cross sections  $\sigma_i(E_e)$ , where  $E_e$  is the electron energy, are needed. Ionization cross sections for N<sub>2</sub> were taken from the standard reference of Rapp and Englander-Golden,<sup>9</sup> while those for  $C_7F_{14}$  were taken from Asundi and Craggs.<sup>10</sup> The Nakao<sup>6</sup> method uses ionization cross sections at  $E_e=75$  eV, and we find

$$\left[\frac{S(C_7F_{14})}{S(N_2)}\right]_{Nakao} = \frac{\sigma_{i,C_7F_{14}}(75 \text{ eV})}{\sigma_{i,N_2}(75 \text{ eV})} = \frac{16.5 \times 10^{-16} \text{ cm}^2}{2.39 \times 10^{-16} \text{ cm}^2}$$
$$= 6.9,$$

in good agreement with the estimate based on the FO method. For comparison, relative gas sensitivity factors estimated using the methods discussed here for  $C_7F_{14}$  and for a few other molecules are given in Table I, along with the values that were available in the gas sensitivity tables.<sup>11</sup>

A measurement of the relative gas sensitivity factor for  $C_7F_{14}$  was obtained by calibrating a BA ion gauge (Varian 571) against a capacitance manometer (MKS Baratron 627B). Both pressure gauges were deployed on a 2.5 l cylindrical, stainless-steel vacuum vessel, which was evacuated to a background pressure of  $\sim 1 \times 10^{-6}$  Torr using a 160 l/s

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TABLE I. Relative BA ion gauge gas sensitivities.

		Molecule			
Method or Source	Footnote	C <sub>7</sub> F <sub>14</sub>	$SF_6$	$CH_4$	CCl <sub>2</sub> F <sub>2</sub>
Ionization cross sections	а	6.9	2.4	1.6	3.8
Electrons per molecule	b	7.0	3.2	1.1	2.8
Polarizability	с	6.5-7.5	3.5	1.6	4.3
Gas sensitivity tables	d	•••	2.4	1.5	3.4
Capacitance manometer		6.4	2.3		

<sup>a</sup>References 6 and 7. N<sub>2</sub>, SF<sub>6</sub>, and CH<sub>4</sub> ionization cross sections in Ref. 9.  $C_7F_{14}$  ionization cross sections in Ref. 10.  $CCl_2F_2$  ionization cross sections in Ref. 12.

<sup>b</sup>References 3 and 4.

 $^{\circ}$  References 7 and 8. Polarizabilities found in Ref. 13;  $C_{7}F_{14}$  polarizability, see Ref. 14.

<sup>d</sup>Reference 11.

diffusion pump. A flask containing the  $C_7F_{14}$  liquid was first pumped out using a mechanical pump to remove absorbed gases; then the  $C_7F_{14}$  vapor was leaked into the vacuum system using a fine needle valve. A plot of the actual  $C_7F_{14}$ pressure  $P(C_7F_{14})$  measured on the capacitance manometer versus the indicated pressure on the ion gauge is shown in Fig. 1. By fitting a linear relation to the data, we obtain  $P(C_7F_{14})=P_n(C_7F_{14})/6.3$ . As a check on the accuracy of this calibration, we repeated the procedure using SF<sub>6</sub> for which the relative gauge sensitivity is known. The SF<sub>6</sub> data are shown in Fig. 2, with a linear fit yielding  $P(SF_6)$  $=P_{in}(SF_6)/2.3$ , in good agreement with the published values. The results of this calibration are summarized in the last line entry in Table I.



FIG. 1.  $C_7F_{14}$  pressure measured with the Baratron capacitance manometer vs pressure indicated on the BA ion gauge.



FIG. 2.  $SF_6$  pressure measured with the Baratron capacitance manometer vs pressure indicated on the BA ion gauge.

Inspection of the results in Table I seems to indicate that the best correlation with gauge sensitivities, for the species studied, is obtained from the ratio of the ionization cross sections. We caution the reader that these gauge sensitivity factors only work over the central linear decades of the range of the ionization gauge being used since the sensitivity rollover for the higher decades above  $10^{-3}$  Torr varies with gas type. Finally, we stress in closing that it is well known that significant shifts in gauge tube sensitivity may occur over time and from one tube to another. These and other issues relating to the reliability of high vacuum measurements are discussed by Tilford.<sup>15</sup>

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